



DORNA AUTOMATION SOLUTIONS (DAS) LLC

End-of-Line Packaging Automation | Palletizer Robot Rental

END-OF-LINE PALLETIZING - CUSTOMER INFORMATION FORM

Please complete this form and return it to siamak@dorna-automation.com (or hand it to our team during your site walkthrough). The details below let us configure the palletizer cell for your exact cases, pallet patterns and line speed - and confirm the fit before anything is installed.

A. COMPANY & CONTACT

Company name:			
Contact name:		Title / role:	
Email:		Phone:	
Plant address:			
City / State / ZIP:			

B. YOUR PRODUCT & MASTER CASE

Product(s) packed:			
Case type (tick all that apply):			
☐ Corrugated box (RSC)	☐ Tray / pad	☐ Shrink-wrapped	
Master case size L:		W:	
		H:	
Case size unit (tick one):			
☐ Inches	☐ Millimeters	☐ Centimeters	
Typical case weight:		Max case weight:	
Cases per layer:		Layers per pallet:	
Pallet type / size:	<input 40"="" gma="" type="text" value="e.g. 48" wood"="" x=""/>		
Full pallet height:		Full pallet weight:	

C. LINE SPEED & FLOW

Line speed (avg):	cases / min	Peak:	cases / min
Operating hours/day:		Shifts per day:	
Lines feeding palletizer:		SKUs palletized:	
Changeovers per day:		Case orientation:	
How are cases identified at the end of the line? (tick all that apply):			

☐ Label color per line/SKU☐ Barcode / label scan☐ Printed case code

Other method:

D. END-OF-LINE SPACE & UTILITIES

Available floor space L:

W:

Ceiling height:

Conveyor height (floor to top):

Conveyor width:

Floor type:

e.g. concrete

Electrical available:

e.g. 480V 3-phase

Utilities & access (tick):

☐ Compressed air available☐ Forklift access at end of line☐ Loading dock nearby

Photos: a photo of the end of your line helps us confirm the layout faster - please attach photos when you return this form.

☐ Photos attached to this form**E. CURRENT SITUATION & GOALS**

How are cases palletized today? (tick one):

☐ By hand (manual)☐ Semi-automatic equipment☐ Other / contractor

People palletizing per shift:

Target start date:

Main pain points (tick all that apply):

☐ Labor shortage☐ Injuries / strain☐ Turnover☐ Case / product damage☐ Line speed / capacity☐ Cost

Site walkthrough:

☐ Yes - please schedule a free walkthrough☐ Not yet

Best days / times:

Notes / anything else we should know:

Thank you! Return to: siamak@dorna-automation.com - Questions? Call (480) 744-6106.